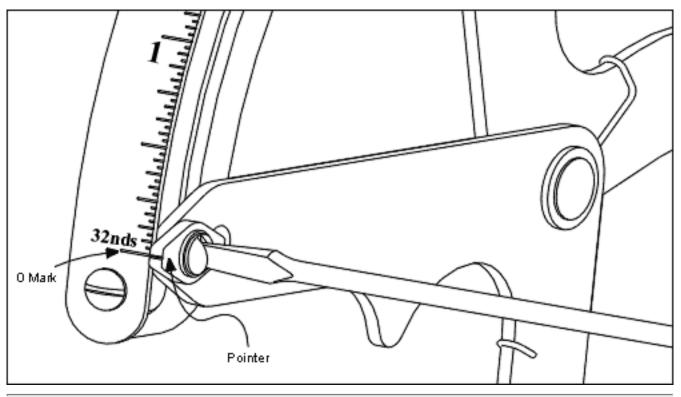# Veritas® Direct-Reading Caliper

(#05N39.01)

The Veritas® direct-reading caliper comes calibrated, ready for use. When in the closed position, the tips touch each other and the engraved line on the pointer is aligned with the **0** mark on the scale.

Should the direct-reading caliper ever need to be recalibrated (due to wear or damage to a tip), follow the procedure below.

1. If necessary, the damaged tip may be lightly reground. Check that there is no debris between the tips and ensure that the tips are in proper contact when in the closed position.

2. Use a small slot screwdriver to just loosen the screw that holds the pointer; a 1/4 turn should be adequate.

3. Rotate the pointer until the engraved line is aligned with the **0** mark on the scale.

4. Hold the pointer in position and tighten the screw.