veritas®

Low-Angle Block Plane

Rear Handle, Large	05P22.15
Rear Handle, Small	05P22.17
Tall Knob	05P22.04

Our rear handle and tall knob convert your Veritas® Low-Angle Block Plane into a small bevel-up smoothing plane. To install the rear handle, skewing of the blade is required to gain access to the mounting screws. The rear handle then slips into place and is prevented from shifting due to small projections engaging in mating holes at the rear of the plane body.

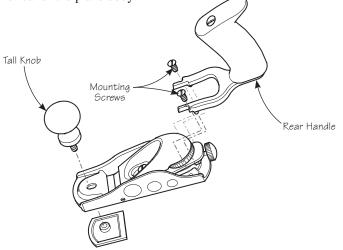


Figure 1: Rear handle and tall knob assembly.

Rear Handle Installation

Loosen the lever cap wheel and move the adjustment mechanism completely to one side. This moves the heel of the blade to the opposite side, fully exposing one of the threaded holes used for mounting the rear handle (as shown in **Figure 2**).

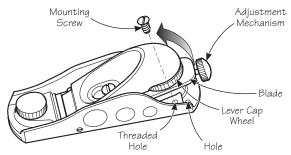


Figure 2: Heel of blade moved to expose threaded hole for mounting rear handle.

Install one of the mounting screws so that its top is just below the bottom of the blade, as shown in **Figure 3**. Repeat for the second mounting screw, but move the adjustment mechanism in the opposite direction.

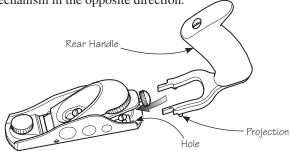


Figure 3: Projections in rear handle arm are inserted into rear holes in block plane body.

Slide the rear handle assembly (as shown in **Figure 3**) under the blade until both projections on the rear handle arm register in the rear holes in the block plane body. Firmly tighten both mounting screws, skewing the blade as required for access. Retighten the lever cap wheel after the lateral adjust has been reset as required.

If you wish to revert to using your low-angle block plane without the rear handle, reverse the procedure, but do not remove the mounting screws. They can be bottomed out in their holes, where they will safely remain and not loosen from vibration.

Tall Knob Installation

With the plane resting on a flat surface, unscrew the brass front knob and replace it with the tall knob, as shown in **Figure 4**.

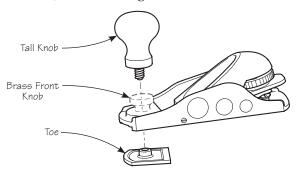


Figure 4: Installing the tall knob.

VERÍTAS® Tools Inc.

814 Proctor Avenue Ogdensburg, New York 13669-2205 USA 1090 Morrison Drive Ottawa, Ontario K2H 1C2 Canada